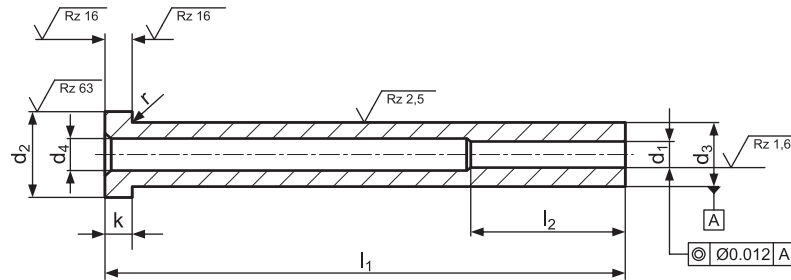


Wypychacz tulejowy z łbem cylindrycznym - 6621...

Ejector sleeve with cylindrical head - 6621...

wg DIN ISO 8405 (DIN 16756, hartowany)

to DIN ISO 8405 (DIN 16756, hardened)



Opis/Description: Wypychacz z łbem cylindrycznym kutym na gorąco, trzpień hartowany, odpuszczany i szlifowany.

Materiał/Material: WS = 1.2067

Cylindrical head hot forged hardened shaft, tempered and fine ground finished.

Twardość/Hardness: Trzpień/Shaft: 60±2 HRC
Łeb/Head: 45±5 HRC

d1 H5	d3 g6	d4 ⁰ _{-0,1}	d2 ⁰ _{-0,2}	k ⁰ _{-0,05}	r ^{+0,2} ₀	l2 ⁺² ₀	l1 ⁺¹ ₀																						
							50	60	75	100	125	150	175	200	225	250	275	300	325	400									
1,5	3	1,8	6	3	0,3	35	●	●	●	●	●	●																	
1,7		2,0					●	●	●	●	●																		
1,8		2,1						●	●																				
1,9		2,2						●	●																				
2,0	4	2,5	8							●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2,2		2,5					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2,5	5	3,0	10							●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2,7		3,0					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
3,0		3,5		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
3,2	6	3,5	12				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
3,5		4,0		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
3,7		4,0		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
4,0		4,5		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
4,2	8	4,5	14				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
4,5		5,0		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
5,0		5,5		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
5,2	10	5,5	16				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
5,5		5,8		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
6,0		6,5		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
6,2		6,5		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
6,5	12	7,0	20				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
7,0		7,5		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
8,0		8,5		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
8,2	14	8,5	22				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
8,5		9		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
9,0	16	9,3					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
10,0		10,5		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
10,5		11		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			
11,0	16	11,5					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
12,0		12,5		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
12,5	20	13					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
16,0		16,5		26	8	1	50	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				

Wymiary specjalne. Do kodu należy dopisać średnicę d3 / Special sizes. Add diameter d3 to code

2,5	4	2,8	8	3	0,3	35				●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
3,5	5	3,8	10	3	0,3	45					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
3,0	6	3,5	12	5	0,5	45					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
4,5	6	4,8	12	5	0,5	45					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
4,0	8	4,5	14	5	0,5	45					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

● - Dostępne z magazynu lub w krótkim terminie. Pozostałe wymiary na zamówienie
Available from stock or in short time. Other dimensions on request

Sposób zamawiania: Wypychacz - 6621.
d1 = 3,7 mm - 037.
l1 = 125 mm - 125
Nr katalogowy - 6621.037.125

How to order: Ejector - 6621.
d1 = 3,7 mm - 037.
l1 = 125 mm - 125
Item no. - 6621.037.125